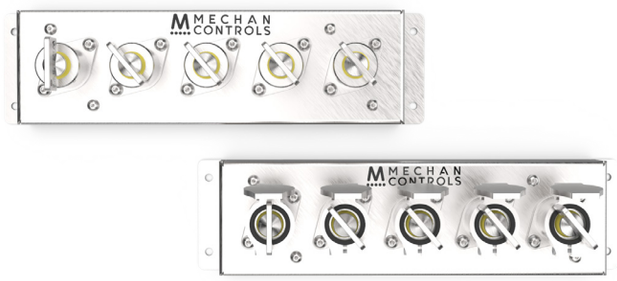
Operating Instructions: MK-Safe KEB - Key Exchange Box

Description	KEB-Range
MK-Safe is the easy-to-configure trapped key interlocking system. It is suitable for various industrial safety applications. The casing of MK-Safe is stainless steel 316 which is designed and built to withstand harsh operating environments. The coding system has 15,000+ different key codes available. The master coding system can be provided as an option. KEB key exchange box is a mechanical interlock device which is designed to achieve an intermediate key transfer function. One or more keys are inserted in the KEB unit to release one or more keys with different coding. Please contact Mechan Controls regarding the key exchange logic and the layout of the KEB unit.	

Group ‘A’ keys to exchange group ‘B’ keys:
1. Insert group ’A’ keys into the KEB key exchange box and turn to the trapped position.
2. Any of the group ’B’ keys can be released.
3. Once any of the group ‘B’ keys are released from the KEB unit, all the group ‘A’ keys are trapped.

Group ‘B’ keys to exchange group ‘A’ keys:
1. Insert group ’B’ keys into the KEB key exchange box and turn to the trapped position.
2. Any of the group ’A’ keys can be released.
3. Once any of the group ‘A’ keys are released from the KEB unit, all the group ‘B’ keys are trapped.

Technical Specification: KEB - Key Exchange Box

Housing Material	316 Stainless Steel
Internal Component Material	Full Stainless Steel
KEB Enclosure Material	Full Stainless Steel
Operating Temperature	0ºC - 80ºC
Mechanical Lifetime	400,000 Operations

Safety Standards	
Standards	EN ISO 14119:2013 EN ISO 13849-1:2015 EN ISO 13849-2:2012 EN IEC 62061:2021
Certifications	CE marked for all applicable directives

Safety Related Data	
B10d	2,000,000
SIL up to	SIL 3 acc. to EN 62061
Performance Level (PL) up to	PL-e acc. to EN ISO 13849-1
Safety Category up to	CAT4 acc. to EN ISO 13849-1
Coding	Type 2 acc. to EN ISO 14119

Mounting of the KEB Key Exchange Box

1. The unit should be mounted in its correct assembly condition.

2. The user must comply with the relevant safety standards.

3. After mounting the unit, it must be commissioned and tested by a qualified person to ensure the correct operation and safety function of the unit.

The unit should be mounted in a position with no vibration. Otherwise, anti-vibration mounting measurements should be used to ensure the correct operation of the unit.

Recommended Fixing Required (Mechan Controls does not provide the fixing screws and washers):
1 row key exchange box option:
4 x M6 Hex socket head cap screws / minimum screw length = 16mm + panel thickness
4 x M6 Spring washer, 4 x M6 Flat washer, 4 x M6 Nut

2 rows key exchange box version:
6 x M6 Hex socket head cap screws / minimum screw length = 16mm + panel thickness
6 x M6 Spring washer, 6 x M6 Flat washer, 6 x M6 Nut

The recommended torque to tighten the fixings is 8 to 10Nm.
Ensure that all the fixing screws can not be removed due to the vibration.
The temper-proof security screws are recommended so that the personnel on site can not remove the unit using standard tools.
All fixing positions must be used.

The user should consider the heavy weight of the KEB unit which requires the proper support of the unit. The user should ensure the KEB unit is mounted securely.

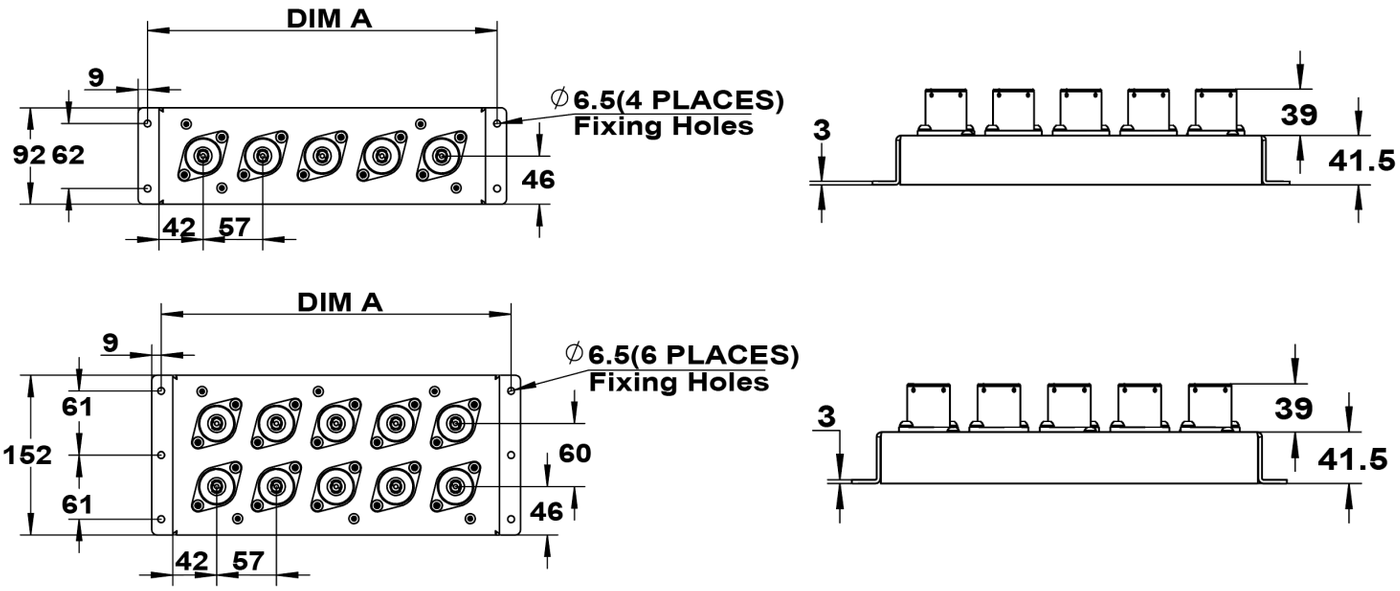
Mount the unit to a flat steel plate. The minimum thickness should be 3.0mm

The information is designed to help suitably qualified personnel install and operate Mechan Controls safety equipment. Before using this product, read this guide thoroughly along with any relevant European and/or National Standards E.g. Machinery Directive 2006/42/EC and its Amendments, Provision and Use of Work Equipment Regulations. Further information can be obtained from Mechan Controls Ltd.

Mechan Controls Ltd accepts no responsibility for managing key codes for the customers. It is the customer’s responsibilty to implement a proper key code management system and means to prevent unintentional duplication of key codes. If an organization decides to keep spare or master keys then they shall be under management control and this shall be taken into account in the risk assessment. For further information, please refer to ISO/TS 19837.

Note: The trapped key interlocking product is part of the machine safety control system. To achieve the desired safety performance, the correct system structure shall be implemented. The proper safety controller shall be used to provide the correct monitoring function and diagnostic coverage.

Dimensions



Number of Locks (KEBn)	Number of Row	DIM A (mm)
3	Horizontal Single Row	220
4		277
5		334
6		391
7		448
8		505
9	Horizontal Double Row	334
10		334
11		391
12		391
13		448
14		448
15		505
16		505

All dimensions are in MM

Product Selection

MK-KEB-3-1R-STC-N

Product Type	
MK-Safe	Mechan Key Exchange

Range	
KEB	Key Exchange Box

Lock Number	
3	Number of in locks
4	Number of in locks
5	Number of in locks
16	Number of in locks

Row	
1R	Horizontal 1 Row
2R	Horizontal 2 Row

Code	
STC	Standard Code System
MAC	Master Code System

Dust Cover	
N	No Dust Cover
DC	With Dust Cover

Note: For KEB with more locks or special requirements, please contact Mechan Controls.

Safety Specification

Safety Assessment

A risk assessment should take place to establish that the specifications of the MK-Safe product are suitable for the application required. See Technical Specifications below or contact Mechan Controls for further information.

The products may only be installed, commissioned, operated, maintained by competent persons.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. An understanding of European and International laws, directives and standards is recommended.

Maintenance

It is recommended to check the unit every week regarding the following aspects:
1. the correct safety function of the unit
2. the correct operation of the unit
3. Look for signs of damage or excessive wear

Damaged units should be replaced or returned to the manufacturer for repair where practical. For lubrication or cleaning, use WD40. The unit should be lubricated at a reasonable frequency depending on the operating environment.

Disclaimer

In the interest of product development specifications are subject to change without notice. It is the responsibility of the user to ensure compliance with any acts or by-laws in place. All information regarding Mechan equipment is believed to be accurate at the time of printing. Responsibility cannot be accepted for errors or omissions.

Warranty

Warranty will be void if the following points are true:

- The product was not used for it's intended purpose
- Damage was caused by usage not stated in the manual
- Modifications have been made to the products (e.g exchanging components)
- Operating personnel are not suitably qualified

Warning!

The MK-Safe trapped key system should not be manipulated or overridden. Removing the actuator from the guard may lead to loss of safety resulting in serious injury or death.

MECHAN CONTROLS

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